

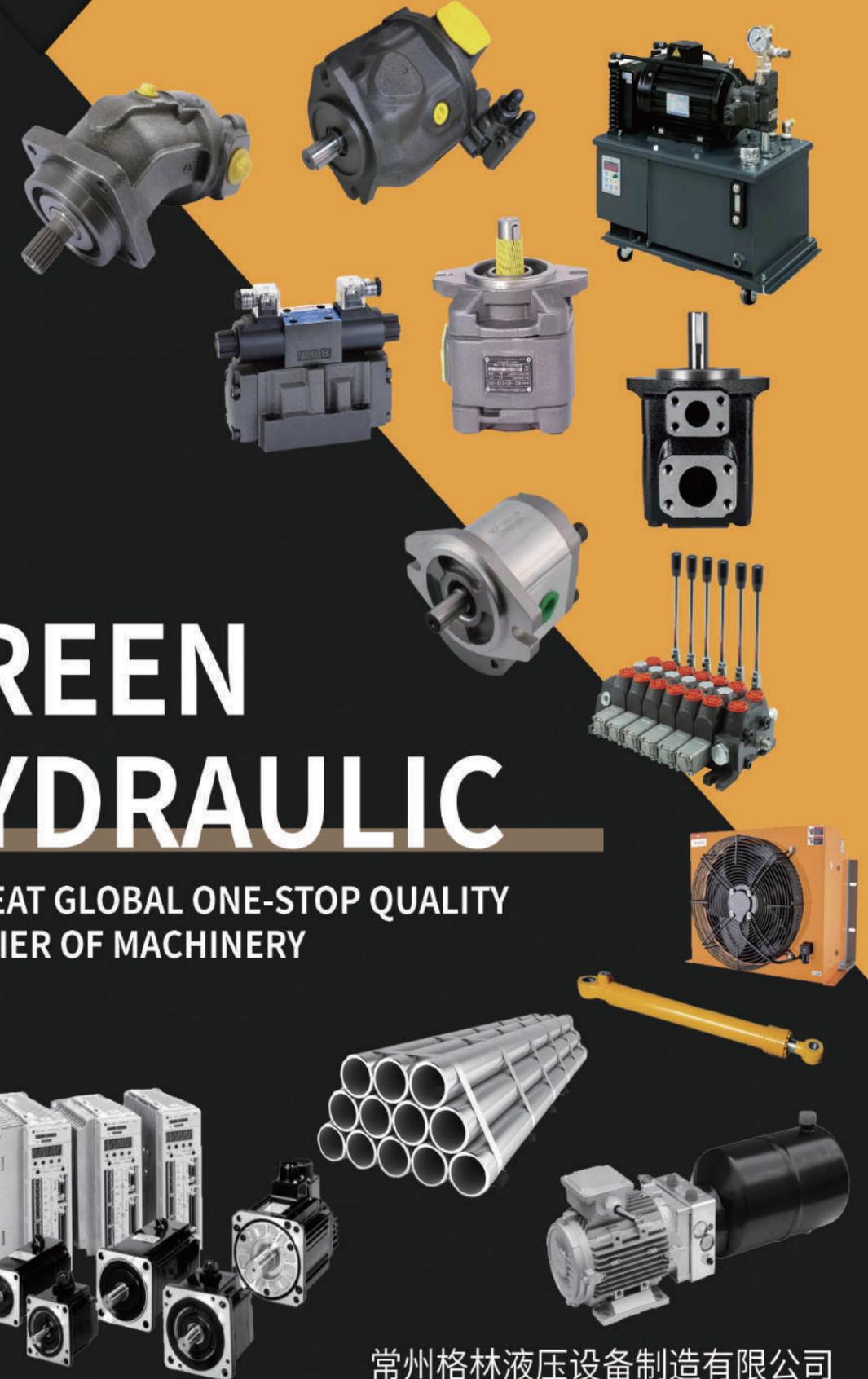
Gerreen

格林液压综合样本

Gerreen

# GREEN HYDRAULIC

TO CREAT GLOBAL ONE-STOP QUALITY  
SUPPLIER OF MACHINERY



Gerreen

常州格林液压设备制造有限公司

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常州格林液压设备制造有限公司  
CHANGZHOU GREEN HYDRAULIC CO., LTD

# COMPANY PROFILE

## 公司简介

让中国机械优品通往全球  
LET CHINA'S HIGH-QUALITY MACHINERY PRODUCTS REACH THE WORLD



2007

创立18年  
Founded 18 years ago

35名

研发团队  
R&D Team

10<sup>+</sup>

研发专利  
R&D Patents

### 关于我们

常州格林液压设备制造有限公司是一家专注于液压元件、液压系统、自卸车工程机械配件和农业机械配件的生产、研发、制造和销售的专业制造企业拥有18年以上的经验。2017年涉及外贸出口，始终遵循小工厂大贸易的思维理念，以人为本，重视人才。

公司高度重视产品质量，与上海大学战略合作伙伴，已通过ISO9001质量体系认证，拥有16项专利。

自格林液压成立以来，我们始终坚持客户第一、诚信共赢的经营理念汇聚了机械领域的精英。公司的核心价值观是：客户第一、诚信共赢、天道酬勤、团结合作、分享利他；基于我公司的核心价值观，我司稳步发展，为全球机械行业增砖添瓦。

### ABOUT US

Changzhou Green Hydraulic Co., Ltd. is a professional manufacturer focusing on the production, research and development, manufacturing and sales of hydraulic components, hydraulic systems, dump truck parts and agricultural machinery parts with more than 18 years of experience. In 2017, it was involved in foreign trade exports, always following the thinking concept of small factories and big trade, people-oriented, and valuing talents.

The company attaches great importance to product quality and has established a strategic partnership with Shanghai University. It has passed the ISO9001 quality system certification and has 16 patents. Since Green Hydraulic was founded, we have always adhered to the business philosophy of customer first, integrity and win-win, and have brought together elites in the field of machinery. The company's core values are: customer first, integrity and win-win, God rewards hard work, unity and cooperation, sharing and altruism; Based on our company's core values, our company has developed steadily and contributed to the global machinery industry.



办公区/Office



重要仪式/Important Ceremony



休闲区/Recreation Centre



生产中心/Production Center



装配中心/Assembly Center



备货区/Stocking Center

公司区域规划

Company Area Planning



# CORPORATE CULTURE

## 企业文化

### 企业愿景 VISION

让中国机械优品通往全球

LET CHINA'S HIGH-QUALITY MACHINERY PRODUCTS REACH THE WORLD

### 企业使命 MISSION

打造机械领域，全球一站式优质供应商，为了实现全体员工的物质和精神双方面幸福，为了人类社会的进步而努力奋斗。

TO BUILD A GLOBAL ONE-STOP HIGH-QUALITY SUPPLIER IN THE FIELD OF MACHINERY, TO ACHIEVE THE MATERIAL AND SPIRITUAL HAPPINESS OF ALL EMPLOYEES, AND TO STRIVE FOR THE PROGRESS OF HUMAN SOCIETY.

### 企业价值观 VALUES

• 客户第一

CUSTOMER FIRST

• 诚信共赢

INTEGRITY AND WIN-WIN

• 天道酬勤

GOD REWARDS HARD WORK

• 团队合作

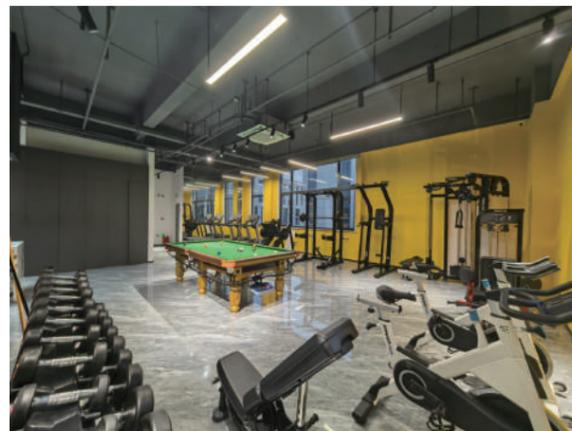
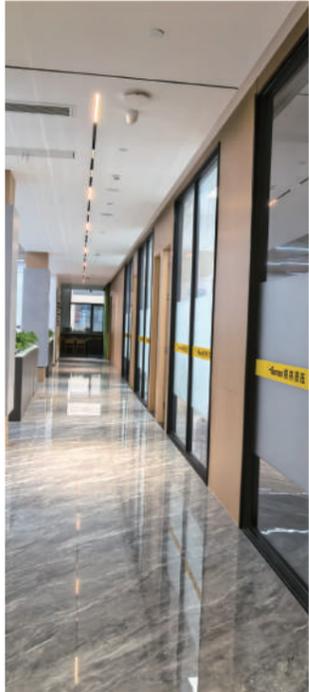
UNITY AND COOPERATION

• 分享利他

SHARE ALTRUISM

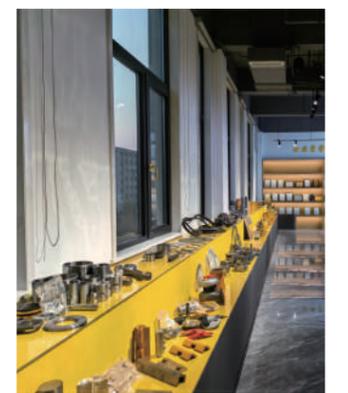
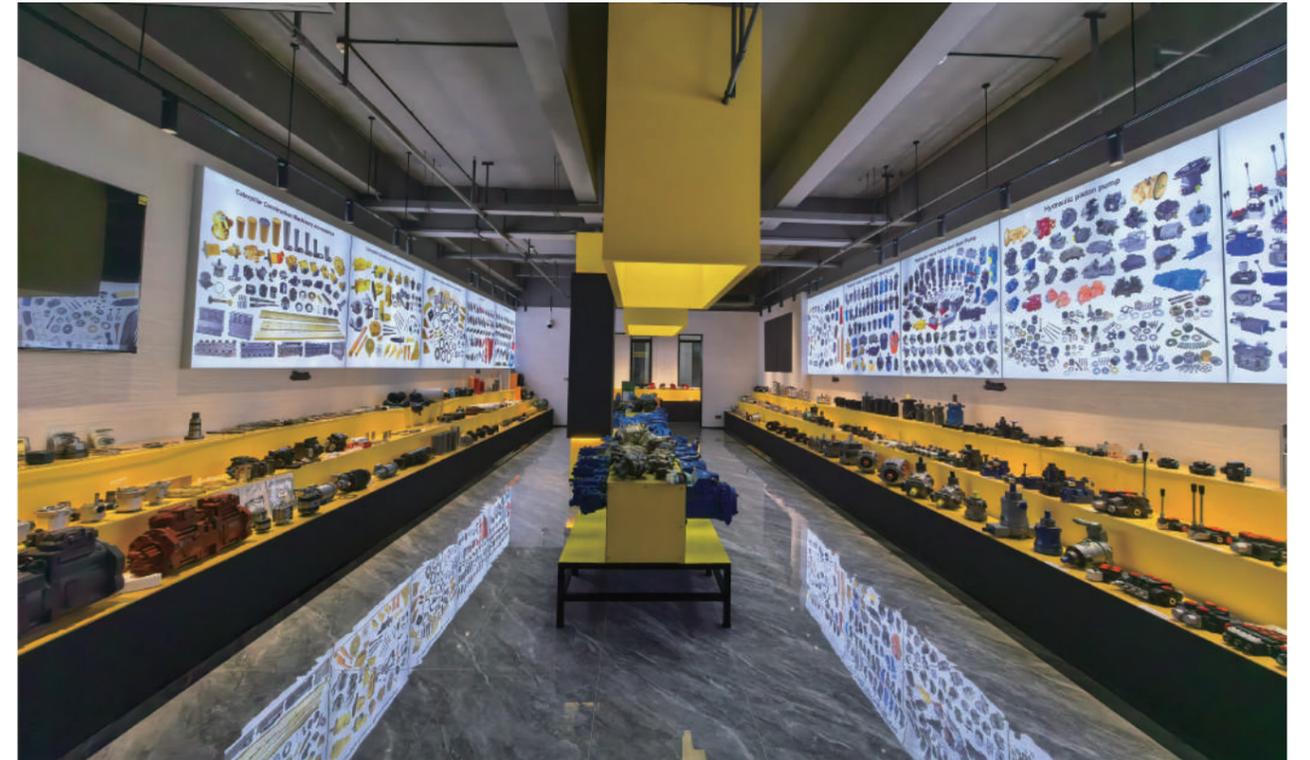
# COMPANY ENVIRONMENT

## 公司环境



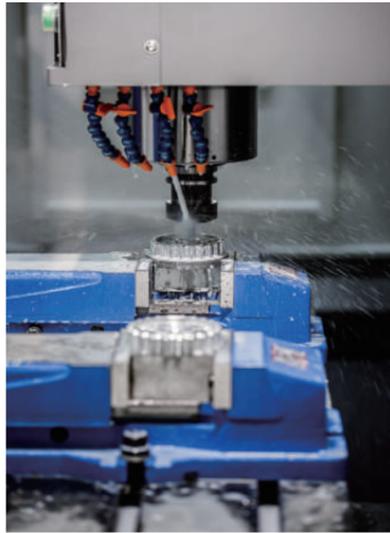
# CORPORATE SHOWROOM

## 公司展厅



# MANUFACTURING EQUIPMENT

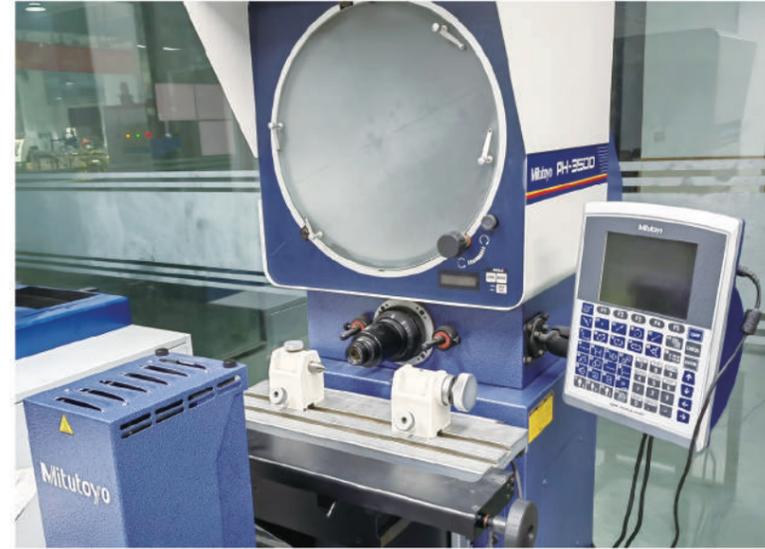
## 生产设备



◎ 数控车铣加工中心 / CNC Center and Milling Center

# INSPECTION EQUIPMENT

## 检验设备



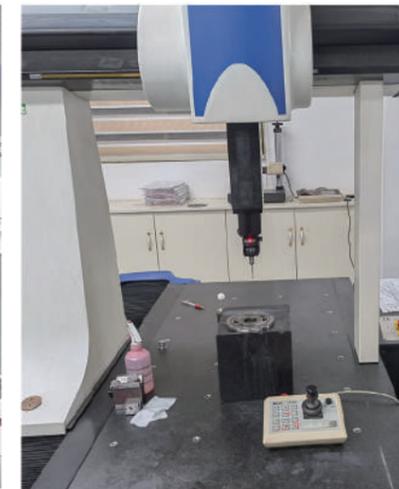
◎ 圆跳动 / Round Beat



◎ 数显洛氏硬度计  
Digital Rockwell Hardness Tester



◎ 外圆检测仪 / Outer Circle Detector



◎ 三坐标仪 / CMM

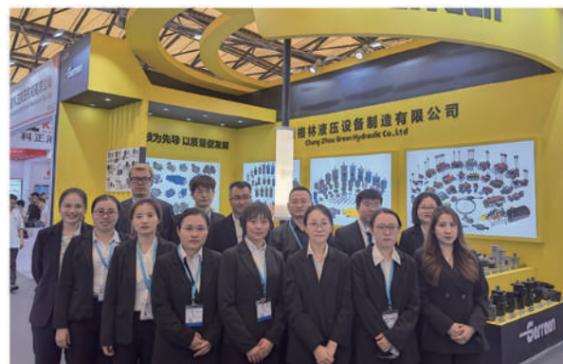
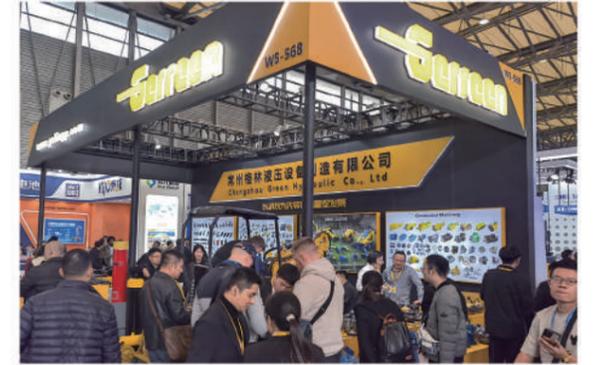
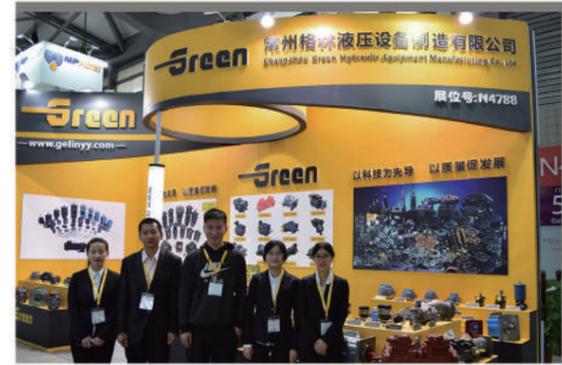


◎ 粗糙度仪器 / Roughness Instrument



# COMPANY EXHIBITION

## 公司展会

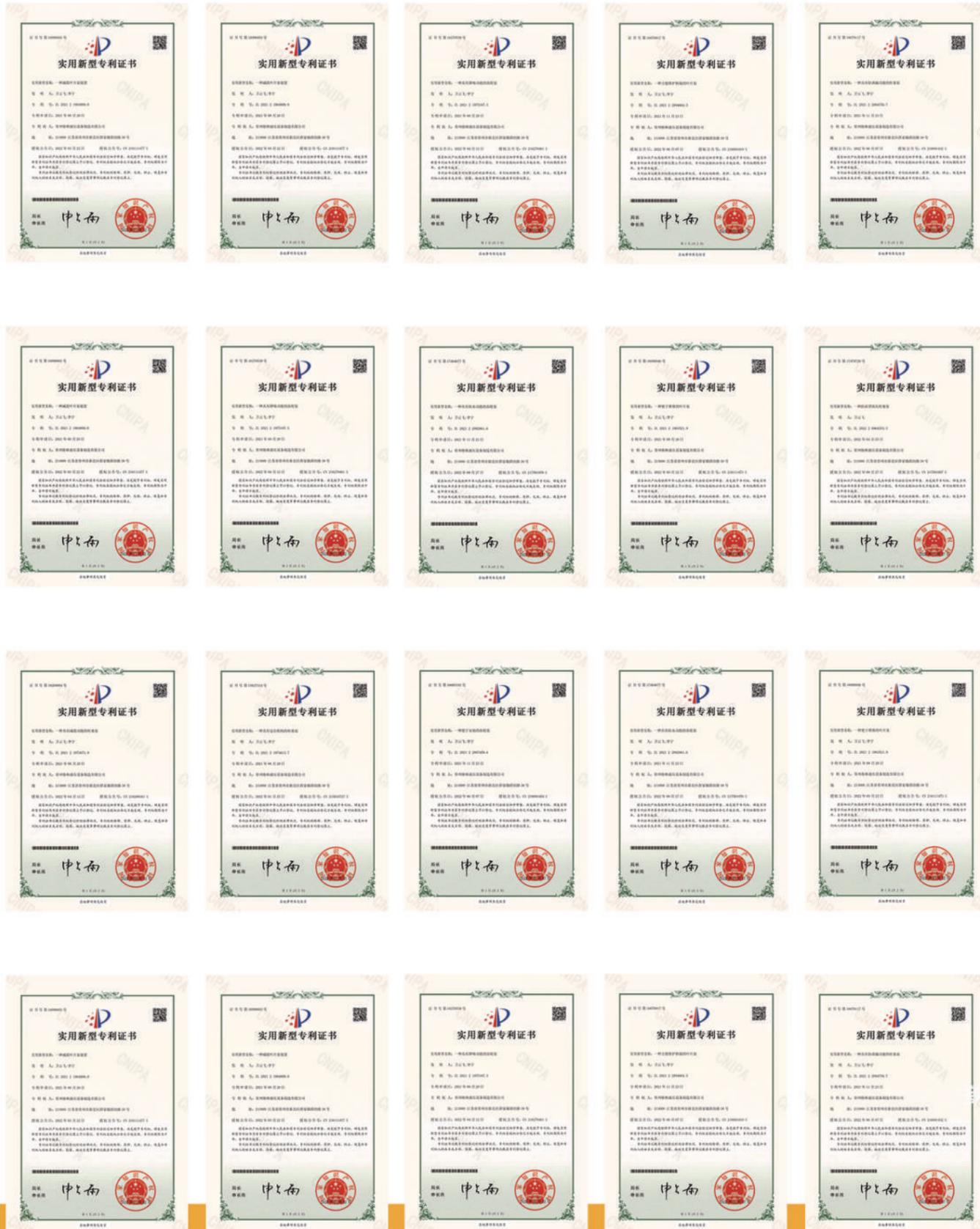


# COMPANY EXHIBITION

## 公司展会

# HONORARY QUALIFICATIONS

## 荣誉资质



# AUTHORITATIVE CERTIFICATION

## 权威认证



## ■ PUMP PARTS/泵配件



## ■ PRODUCT LIST/产品目录

Brand	Type
Rexroth	A2F(0)10/12/16/23/28/32/45/56/63/80/90/107/125/160/180/200/250/500/1000
	A4VG28/40/45/50/56/71/90/125/140/180/250 A4VSO40/45/71/125/180/250/355/500
	A6V55/80/107/160/200/225/250 A6VM160/200/500/A6VE160
	A7V16/28/55/80/107/160/200/225/250/355/500 A8V(0)55/80/107/140/160/200
	A10VSO28/45/52/63/71/85/100/140 A10VD(VG)17/18/25/36
A11V40/60/75/95/200/250/260 AP2D12/16/21/18/25/36	
Caterpillar	CAT12G/14G/16G/120/215/245/312C/325C/330B/330C/385H
	AP-12/14 SPK10/10 SBS80/140
Komastu	HPV35/55/90/95/132/135/160/200-8
	PC30UU/40-8/50/60/120/200-3/200-5/200-6/300-7/320/400-6/650/1250 etc
Liebherr	LPVD45/65/75/90/100/125/140/250/260
Linde	HPV55T/080/HPR75/100/105/130/135/160/HMR135 B2PV35/50/75/105/140
	BPV35/50/70/100 BPR140/186/260 BMF50/75/105 BMV75.27
Eaton-vickers	PVB5/6/10/15/20/29/90/110 PVQ10-45 PVH45/57/74/81/98/106/131/141
	PVE19/21/TA19 ADU041/049/062
Parker	VOLV0/F11-005/010/020/28/39/58/150/250 F12-060/080/090/110-MF-1
	PVXS130/180/250/PVX0250/PV180/250/PVL250Parker2145/270/23/P2075/P2105/P2060
	PAVC38/65/100 PVT38/PVT64 SH5V/131
Kawaski	K3V63/112/140/180/280 S/DT/DTP/DTH K5V80/140/160/200 S/DT/DP/DTH/DPH/SH
	K3VG(VL)45~280(DT) K4V45/112 K3SP36C NV45/64/111/137/172/270
	KVC925/930/932 NX15/NVK45 MAG150/170 MX50/150/170/173
	M2X55/63/96/120/146/150/170/210 M5X130/160/180 LZV30/120/LVW060
Danfoss	PV18/20/21/22/23/24/25/26/27/29 PV90-030/050/075/100/130/180/250
	MF16A/035/500 MPV046/M46/MPR63/MPV45 SPV14/15/18 MMF025C
Nachi	BRL100 MPT044/M44 HRRO57
	PVB-2B-32L/34L/36L/38/40/42/63/505 PVD45 YC35-6/PCL-200-18B
	PZ-2B-35/2B-45/3B-70/4B-100/5B-130/6B-180/6B-220
	PZS-3B-70/4B-100/5B-130/6B-180/6B-220 PVS-0B-B/1B-16/1B-22/1B-35/1B-45
Swing PCR-1B/2B/3B/4B/5B Travel PHV-1B/2B/3B/4B/5B	
JIC	JMV-44/22 35/34 64 147/95 155
Hitachi	HPV050/080/091/102/116/118/125/145 ZX120-6/120/200-3/270/330-2
	EX60-2/120-2/200-2/200-5/300-2
Kobelco	SK200-1/3/6 250-8320430etc
Nabtescc	GM05VL/05VA/06VL/07VA/08/09/10/17/18/21/23/30H/35VA/35VL/38VB
Kayaba	PSV-10/-16/2-10/2-16 PSVD2-13E/W-17E/2-21E/2-27E PSVL-42/-54
	MSF-18/-23 MAG-12V-120E/18V-230F/33V-550F/170VP-3800G/18VP-220 etc.
	MSG-27P-10E/27P-16E/27P-23E/50P-21
Toshiba	PCV65R/80R/90R/110 RPBV92 SG02/025/04/08/12/20
Tokiwa	MKV23/MKV33
Hawe	V30D45/95/145/250 V60
Tadano	100/150
Yuken	A16/A22/A37/A45/A56/A70/A90/A145
Harvester	HPVMF23(T23C)/HPVMF23.7/T28C/T30C/T37C
Oilgear	PVM-018/02B PVG130
Brevini	ED2090/2150/2250
Bonfiglioli	BFL309/310/311
Dinamic	RE1022/RE1023
Yuken	DG-01 BG-03/06/10 S-BSG-03/06/10 DSG-01/03 DSHG-04/06/10
	CIT/CGR-03/06/10 CPG-03/06/10 RG-03/06/10 SRG3/06/10 EFBG-03/06
	FG-01/02/03/06 ED-01 EBG-03/06/10 MBP/MSW/MPW-01/03/04/06



### PISTON PUMP/柱塞泵



### PISTON PUMP PARTS/柱塞泵配件



### VANE PUMP/叶片泵



### GEAR PUMP/齿轮泵



### ■ HYDRAULIC VALVE/液压阀



### ■ HYDRAULIC COMPONENTS/液压元件



### ■ MOTOR/马达



## SERVO SYSTEM/伺服系统



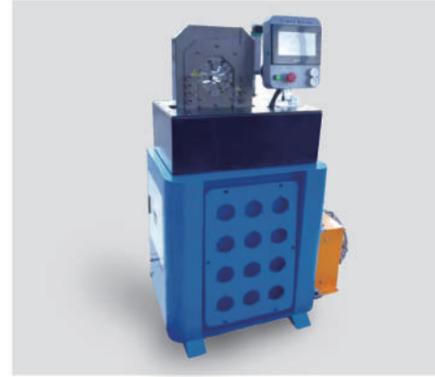
## OTHER COMPONENTS/其他元件



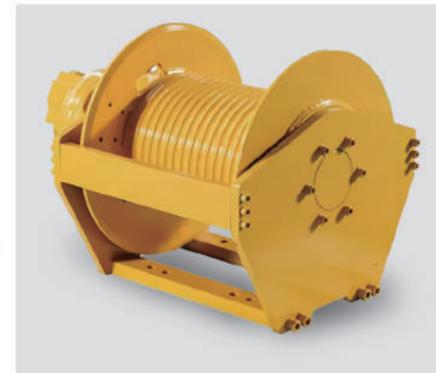
### ■ HYDRAULIC COMPONENTS/液压元件



### ■ CRIMPING MACHINE/扣管机



### ■ WINCH/绞盘



# CYLINDER TBUES/钢管

我公司是一家专业的精密液压缸生产企业,参与制定冷拔液压缸国家标准,负责精密冷拔缸的部件精加工,专业生产各类油缸、珩磨缸和机加工缸。产品广泛应用于各种低压、中压、高压及超高压液压缸。产品性能优异,质量稳定。

Our company is a professional precision hydraulic cylinder production enterprise the national standard for cold drawn hydraulic cylinders is involved in the formulation precision cold drawn cylinders, scraping of units, specializing in production. All kinds of cylinders, honing cylinders and machining cylinders. The products are widely used in various low pressure, medium pressure, high pressure and ultra high pressure hydraulic cylinders Excellent product performance and stable quality

## 种类 Variety

加工类型 Processing type	气缸直径 Cylinder diameter	加长 Lengthen	线性 Linearity	尺寸精度 Dimensional accuracy	孔的粗糙度 Roughness of the hole	壁厚 Wall thickness	壁厚偏差 Wall thickness deviation
黄金绘制 Gold drawn	φ30-250	≤13M	0.3-1.0/1000	H9-H11	Ra 0.8-1.6	3-35mm	± 5~8%
珩磨 Honing	φ40-800	≤12M	0.3-1.0/1000	H7-H9	Ra 0.2-0.4	3-150mm	± 5~8%
黄金绘制 Boring and rolling	φ50-400	≤9M	0.3-1.0/1000	H7-H9	Ra 0.1-0.2	4-50mm	± 5~8%
加工 Machining	φ80-800	≤16M	≤0.1/1000	H7-H9	Ra 0.2-0.4	5-150mm	± 5~8%

## 机械性能 Mechanics performance

钢 steel	项目 Item			冷拔管 Cold-drawn pipe	冷拔和消除应力情况 Cold-drawn and relief stress situation	冷切割管 Colden cutting pipe
45	Tensile strength	$\sigma_b$	N/mm <sup>2</sup>	≥647	≥620	≥490
	Elongation	$\delta_5$	%	≥5	≥8	≥12
16Mn	Tensile strength	$\sigma_b$	N/mm <sup>2</sup>	≥640	≥580	≥450
	Elongation	$\delta_5$	%	≥10	≥12	≥20
25Mn	Tensile strength	$\sigma_b$	N/mm <sup>2</sup>	≥680	≥620	
	Elongation	$\delta_5$	%	≥7	≥12	
27SiMn	Tensile strength	$\sigma_b$	N/mm <sup>2</sup>	≥840	≥720	
	Elongation	$\delta_5$	%	≥7.5	≥10	

注:技术参数如有修改,恕不另行通知,非标规格未列于上表,更多产品信息请访问公司网站。

Note:technical parameter are subject to revision without notice,non-standard specifications are not in the above table,more products please visit the company's website.

## 产品规格 Specification

筒体直径 32-1000 毫米  
 壁厚 3-150 毫米  
 长度可达 16000 毫米  
 Cylinder diameter 32-1000mm  
 Wall thickness 3-150mm  
 Length up to 16000mm

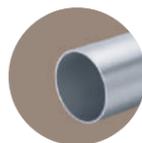


## AF. 钢料

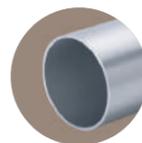
1. 钢管/Steel Pipe-----936

2. 液压缸/Hydraulic Cylinder-----938





Internal hole honing state



Internal bore boring and rolling state

### CYLINDER TBUES/缸管



**材料**

Materials

20 45 16Mn 25Mn Q345B

C20 CK45 Q345B(ST52) 27SiMn 25Mn

**供货状态:冷拔、冷轧、珩磨、车削和抛光**

Supply Goods Conditions: Cold-drawn, Cold-rolling, honed, Skived and burnished



## HYDRAULIC CYLINDER/液压缸

我公司专业生产各类工程、冶金、车辆用液压油缸,缸径32-1000mm,杆径20-630mm,行程最大可达18000mm。其中,HSG工程油缸、Y-HGI冶金油缸、CD250(或CD350)高压重载油缸、DG车用油缸广泛应用于工程、起重、船舶、冶金、煤矿、石油等机械领域的设备。产品结构合理、质量优良、性能可靠,深受用户好评。

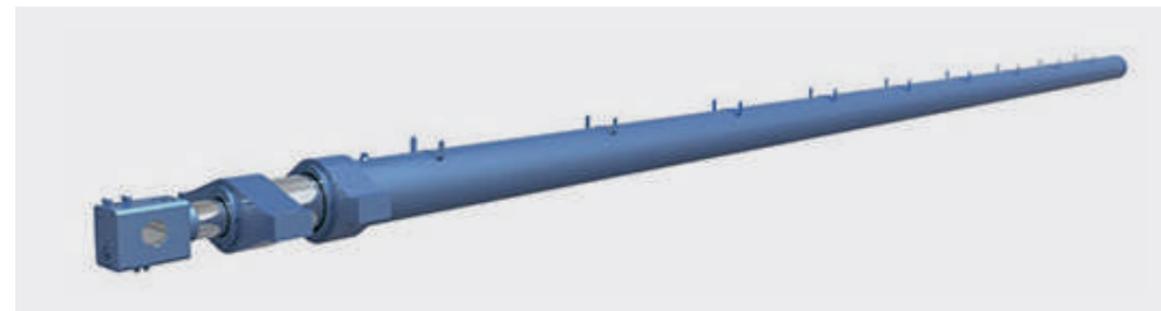
Our company specializes in the production of hydraulic cylinders for various types of engineering, metallurgy, and vehicles with cylinder diameters of 32-1000mm, rod diameters of 20-630mm, and strokes up to 18000mm. Among them, HSG engineering cylinders, Y-HGI metallurgical cylinders, CD250 (or CD350) high-pressure heavy-duty cylinders, and DG vehicle cylinders are widely used in equipment in the fields of engineering, lifting, ships, metallurgy, coal mines, petroleum, and other mechanical fields.

The products are well received by customers for their reasonable structure, excellent quality, and reliable performance.

### 1.打桩液压缸/Pile-driven hydraulic cylinder



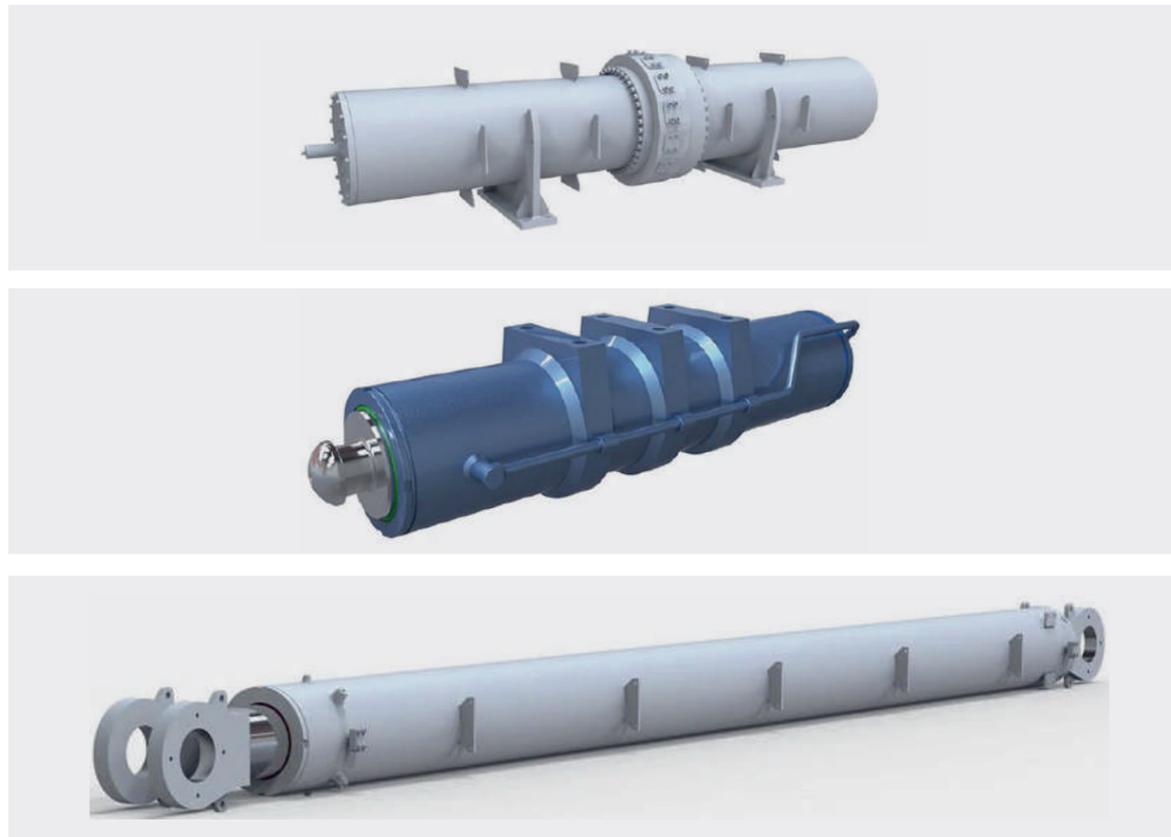
### 2.旋挖机液压缸/Rotary excavator hydraulic cylinder



AF

AF

3. 起重机液压缸/Crane hydraulic cylinder



5. 钻机液压缸/Drill hydraulic cylinder



AF

AF

4. 硫化机液压缸/Vulcanizer hydraulic cylinder



6. 液压设备/Hydraulic equipment

